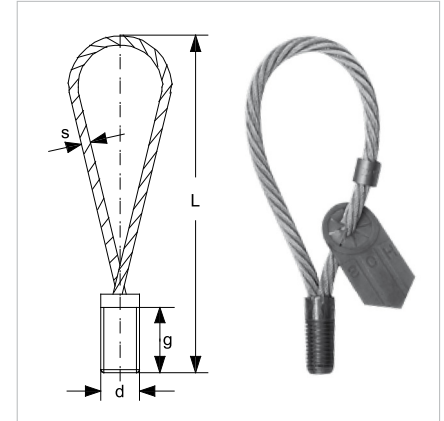


Load group	Metric thread		Knuckle thread with metric pitch		Dimensions [mm]			approx. weight, each [kg]	Loading capacity with safety factor of 4 Axial pull F_{Vperm} [kN]
	d [mm]	Order No.	d [mm]	Order No.	g	L	s		
0.5	M 12	k4212m	Rd 12	k4212r	22	130	6	0.06	9.0
0.8	M 14	k4214m	Rd 14	k4214r	25	150	7	0.10	14.0
1.2	M 16	k4216m	Rd 16	k4216r	27	170	8	0.13	17.0
1.6			Rd 18	k4218r	34	190	9	0.19	24.0
2.0	M 20	k4220m	Rd 20	k4220r	35	210	10	0.26	31.0
2.5	M 24	k4224m	Rd 24	k4224r	43	260	12	0.43	39.0
3.0	M 27	k4227m			48	280	13	0.67	49.0
4.0	M 30	k4230m	Rd 30	k4230r	56	340	16	1.05	50.0
6.3	M 36	k4236m	Rd 36	k4236r	68	380	18	1.52	79.0
8.0	M 42	k4242m	Rd 42	k4242r	80	420	20	2.18	102.0
12.5	M 52	k4252m	Rd 52	k4252r	97	550	26	4.75	175.0



Every loop within the Schroeder lifting socket system carries a tag showing the manufacturer, thread and load group, ensuring correct identification.

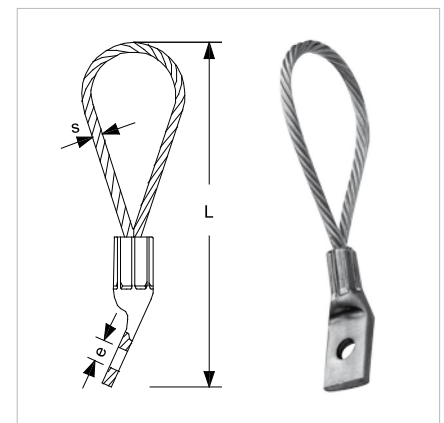
The tags for identifying
 - means of lifting (lifting loops) and
 - lifting sockets
 as well as the nailing plates (list 51) have the same colour for each thread size.
 The requirements of the "Safety rules for lifting sockets and systems for precast concrete elements" plus the instructions for installation and use must be complied with.

Custom versions on request.
 Errors and omissions excepted.
 Position as of Jan 2015

PLEASE NOTE!
 Only suitable for inclined pull up to max. 45°.

Inclined pull up to max. 45° in conjunction with the various lifting socket products.

Load group	Thread Ø	Order No.	Rope Ø	Total length	Loading capacity with safety factor of 4 Axial pull F_{Vperm} [kN]
	M		s	L	
	[mm]		[mm]	[mm]	[kN]
0.5	12	k420500	7	200	14.0
1.2	16	k421200	10	250	31.0
2.5	24	k422500	16	350	50.0



The given loading capacities are valid when fixing with a grade 8.8 hexagon-head bolt.